PREDICTIVE MAINTENANCE WITH ADVANCED CONDITION MONITORING
MAXIMIZE MILL UTILIZATION WITH THE INDUSTRY’S MOST COMPREHENSIVE PREDICTIVE MAINTENANCE SOLUTION
Unscheduled downtime due to mechanical equipment failure can be costly and time consuming, while catastrophic equipment failure can be devastating to a company’s bottom line. Complex rotating equipment with variable speeds and loads have hundreds of bearings, gears, shafts, seals, couplings, and other component interfaces and alignments, any of which could face imminent failure or develop problems that could lead to sudden failure. These issues are often undetectable through traditional preventive maintenance programs or standard vibration monitoring methods such as RMS trending and screening. If an issue is identified using traditional methods, it is often discovered too late in the component’s failure cycle to allow you to react in a timely and cost-effective manner.

Detecting developing issues before they become catastrophic failures is one of your most challenging tasks. Early detection of problems is key to extending the life cycle of your critical equipment and maximizing your asset utilization. Early and specific identification of the failing component provides insight into the operating condition of your equipment. It also provides direction to your maintenance activities and better use of your fixed resources. To identify equipment defects in their earliest stages, your equipment needs regularly scheduled periodic vibration signature analysis.

What allows Primetals Technologies to perform signature analysis 100% of the time is our proprietary, interactive and intelligent software, coupled with our world-class collection of service technicians and analysts. Our analysts have access to the greatest amount of vibration data, which allows Primetals Technologies to provide you with the clearest possible picture of your equipment’s condition. Our simple yet highly practical reports include full current and historical analysis summaries, alert severity, and comprehensive reporting on what we see. We identify the vibration source, root causes, and suggest the preventive or corrective action needed to efficiently and effectively focus maintenance activities on areas of greatest concern.

Primetals Technologies partners with our customers. Our key focus is to keep your equipment running at maximum production capability.
**COMPREHENSIVE SOLUTIONS**

**UNIQUE SYSTEMS FOR YOUR NEEDS**

**FULL RANGE OF CONDITION MONITORING SOLUTIONS**
Condition monitoring is the cornerstone discipline of most Predictive Monitoring (PdM) programs and provides the critical data for many proactive maintenance decisions. Primetals Technologies works closely with our customers to develop risk-based, hybrid, cost-justified vibration monitoring and analysis solutions. As a full vibration analysis provider, Primetals Technologies ensures the right PdM solution is applied to each asset type based on our customer’s industry, operation, and application.

**VIBRATION ANALYSIS PROGRAM - HOW IT WORKS**
- Data collected by customer or Primetals Technologies
- Analyzed by Primetals Technologies Predictive Services
- Analysis report with findings and recommendations issued to customer
- Training provided to customer
- No-cost lease for analyzer

**PERIODIC VIBRATION DATA COLLECTION AND ANALYSIS**
The Primetals Technologies Periodic Vibration Monitoring Program is a route-based vibration analysis (VA) solution that uses trained customers or Primetals Technologies personnel for data collection on a periodic basis, often monthly, coupled with expert analysis and reporting by Primetals Technologies Predictive Services. This service is the most cost-effective and flexible option available and can easily be expanded to monitor more of the mill equipment if required. Each measurement point contains a set of 3 data measurements taken simultaneously, one in each of the X, Y, and Z axis. This tri-axial data collection provides for safer and more time efficient data collection as well as more integrated information for better analysis.

Data collection will be performed based on strategic measurement points arranged in an efficient “route” along the equipment to be evaluated, providing optimal coverage for maximum reliability and minimum down time.

**DEDICATED CONDITION MONITORING SYSTEM (DCMS):**
- Primetals Technologies engineers developed Computerized Vibration Analysis (CVA) over 25 years ago. Since that time, we have led the industry with our unparalleled understanding of how variations in speed, load, product, product temperature, product grade, ambient temperature, operator choices and other factors can influence reliability and performance.

Many online dedicated continuous monitoring systems (DMCS) simply do not work as advertised. An effective DCMS must be ready to act locally and independently of external communication networks. Primetals Technologies dedicated condition monitoring systems are built with intelligent monitoring nodes that apply both adaptive and static rules to real-time condition data to provide immediate, local alerts. In addition, local nodes communicate with the Primetals Technologies centralized web portal to allow its expert staff to analyze real-time data as it happens.

With real-time condition monitoring of critical equipment, you can have an unprecedented level of confidence in the reliability of your equipment. You can remain confident that the Primetals Technologies system will alert you to immediate or emerging problems with its intelligent, on-site nodes that, even during internet outages, can alert you to immediate potential problems.

**PRIEMETALS TECHNOLOGIES DCMS PROVIDES:**
- 24/7 equipment monitoring and feedback to system alarms independent of external networks
- Expert analysis by the most experienced staff in the industry
- Full analysis of data submitted by the customer or the Primetals Technologies Predictive Services remote system

**PRIMETALS TECHNOLOGIES DATAMANAGER**
All customers who opt for our periodic vibration analysis program receive access to our online web portal: Primetals Technologies DataManager™. A Computerized Maintenance System (CMMS) focused on PdM it automatically populates full asset analysis data into your account. The system allows for data sorting by date, alert severity, asset type, etc., and includes charting features and collection/presentation of historical data for internal continuous improvement activities. ISO and QC documentation and corporate reporting. This exclusive and powerful asset management tool is included in the cost of the Primetals Technologies vibration analysis program.
COMPREHENSIVE SUPPORT FINDS PROBLEMS THAT OTHERS MISS

FULL SERVICE PROVIDER Responds to all your MILL MAINTENANCE NEEDS
- Vibration analysis services
- Balancing and alignment
- Machinery diagnostics
- Root cause analysis
- Motor testing
- Oil analysis
- Infrared thermography
- Bearing failure analysis
- Mechanical-lubrication-process audits
- On-site training
- Reconditioning services
- Engineering support
- Spare parts
- Full modernization and upgrade projects

TECHNOLOGY AND EXPERIENCE
Primetals Technologies, proprietary, interactive and intelligent analysis software, coupled with vast experience analyzing assets in the steel industry, enables Primetals Technologies’ experienced vibration analysts to identify complex problems that screening software packages miss. Because of the cost and safety implications of one failure, Primetals Technologies leverages technology to improve analysis accuracy and speed without jeopardizing our customer’s assets.
- Combination of long-standing experience of the former Morgan (USA), Ashlow (United Kingdom) and Pomini (Italy) companies delivers comprehensive life-cycle support for your mill
- More than 125 years of practical machine design and build experience allows us to more accurately correlate machinery problems
- Decades of data on similar machines means Primetals Technologies sees everyone’s problems

PRIMETALS TECHNOLOGIES PROCESS
Measurement, analysis & reporting on every asset, every time, without exception:
- No shortcuts or filtering
- Phase analysis performed on every bearing
- Avoidable problems identified before they become actual problems
- Fewer missed problems and false alarms
- Only reliable system to analyze variable load/speed machinery

Proprietary software for complex, variable load, variable speed equipment:
- Gearbox calculations completed 50-100x faster
- All potential failure modes considered

Primetals Technologies owns, develops and continually improves its own technology:
- Analysis not limited by OTS hardware and software
- Ability to tailor service to customer needs

Process-focused service provider with measurable efficiency objectives:
- Less than 3 day report turnaround
- Dangerous and emergency conditions reported immediately
- 24/7/365 emergency response available

IDENTIFIABLE COMPONENT FAILURE MODES

Vibration signature analysis identifies more failure modes sooner
CUSTOMERS WE SERVE
COMPLEX MACHINERY EXPERTISE

HIGH-SPEED ROD, WIRE, BAR AND SECTION ROLLING MILL LINES
- Roughing mills
- Pre-finishing mills
- No-Twist® and rod sizing mills
- Pinch rolls, shears
- Laying heads
- Motors, gearboxes, fans, pumps, blowers
- Auxiliary equipment

PLATE AND FLAT STRIP ROLLING MILL AND PROCESS LINES
- Plate and flat strip rolling mills
- Pinion stands and gearboxes
- Edgers
- Pinch rolls, shears
- Payoff, take-up equipment
- Motors, gearboxes, fans, pumps, blowers
- Auxiliary process equipment

PLATE AND BILLET CONTINUOUS CASTING LINES
- Ladles, turrets
- Tundish, oscillator, bending segment
- Edgers, shears
- Runout tables
- Lifting and transport equipment
- Motors, gearboxes, fans, pumps, blowers
- Auxiliary equipment

VOICE OF THE CUSTOMER

“We are very satisfied with your support and very impressed from accuracy of analysis. We replaced GA bearing on weekend and found strong damages on outer race after disassembling the bearing as you can see on attached pictures...”

Gunter Korp - Maintenance Manager, voestalpine Austria Draht GmbH

“We thought you’d appreciate some feedback on another one of your teams’ successful predictions. May 4th report highlighted a problem with our strand 1 laying head drive, suggesting that we inspect the cylindrical roller bearing, paying particular attention to the inner race for defects. As the photos attached show, your diagnosis was spot-on, inner race damage. This is not the first time you’ve accurately diagnosed defective equipment, which, if ignored, would have caused us greater trouble.”

Stuart Jones - Planning Engineering, Celsa Manufacturing (UK) Ltd Rod & Bar Mill Cardiff
Nearly 9,000 employees of Primetals Technologies are based in more than 40 company offices, engineering, workshops and service centers to provide immediate support to our customers whenever required. With the added backing from the international office network of the parent companies Siemens and Mitsubishi Heavy Industries, more than 300 group sites located in some 190 countries are at the service of our customers.