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Primetals Technologies and thyssenkrupp join forces to launch an innovative blast furnace technology enabling a key step towards carbon neutrality

- **Increases blast furnace efficiency and reduces costs**
- **Reduces CO₂ emissions**
- **Offers a rapid return on investment**
- **Exclusive, worldwide cooperation agreement**

Primetals Technologies and thyssenkrupp have signed an exclusive, worldwide cooperation agreement which sees both parties commit to bringing the innovative Sequence Impulse Process (known as SIP for short) technology to the market. The SIP technology has been developed by thyssenkrupp AT.PRO tec, a company of thyssenkrupp Materials Services, and is well established for use in foundry cupola furnaces. The underlying principles of this proven technology have been adapted and specifically tailored to the blast furnace process. To prove the technology, thyssenkrupp Steel Europe has installed the first ever full system on their blast furnace #1 at Schwelgern, Duisburg in Germany.

Blast furnace operators can conventionally lower operating costs through injection of alternative fuels with the hot air blast (most commonly pulverized coal) in order to reduce the required coke rate in the burden. Additional oxygen enrichment is required to promote combustion for the added fuel. Whilst benefiting the economic aspects for the furnace, this also results in a number of process and operational challenges. Combustion of the fuel localized in the raceway entry leads to higher heat loads on the shell and un-combusted material (char) can accumulate in the burden. This impedes gas flow and drainage, ultimately reducing the furnace performance efficiency.

The patented SIP technology acts to repurpose the enrichment oxygen, and deliver a series of controlled, high-energy pulses, increasing local concentration in the raceway. The resulting action is improved combustion and conversion of fuel, leading to better gas distribution and drainage potential.

Additionally, through higher penetration of the oxygen, the heat load generated is moved more to the central zone of the furnace. The small coke proportion in the burden can be increased without loss of permeability or increased overall pressure drop. These conditions permit an increase in the replacement of coke with injectant and higher production potential whilst avoiding deterioration of the process conditions.

Total fuel rate can be lowered and, as a result, the added benefit of reduced carbon dioxide emission is achieved. The SIP technology therefore brings multiple advantages in terms of significant savings in overall operating costs and supports the blast furnace operators in their moves towards carbon neutrality.

“The cooperation makes a lot of sense for Primetals Technologies because our plant building competence and blast furnace process knowledge are complemented by thyssenkrupp’s vast operating expertise, particularly on large units. We’ve been engaged for some time now in supporting our customers in developing their roadmaps to carbon neutrality. We know that new technologies will eventually replace the blast furnace, but these will take a long time to mature. Currently process improvements which reduce costs and improve the green credentials are critically important to steelmakers globally. This technical development is not only time relevant, but the strength of each partner also makes this a great fit to meet customer expectations.” says Paul Freeman, Director of the Blast Furnace Business for Primetals Technologies UK.

Jörg Glebe, Managing Director of thyssenkrupp AT.PRO tec GmbH says "By optimizing the consumption of the reducing agents coke and coal, we have a major lever for efficiency improvements, cost and CO₂ savings. Following the premiere at thyssenkrupp Steel Europe last year, we are delighted that in Primetals Technology we have now gained a partner for bringing our technology to the market.”



40 injection units located above the casting platform Duisburg blast furnace
'Schwelgern 1' © thyssenkrupp

This press release and a press photo are available at www.primetals.com/press/

Contact for journalists:

Dr. Rainer Schulze

Primetals Technologies, Ltd.

rainer.schulze@primetals.com

Tel: +49 9131 9886-417

Katharina Nordmeyer

thyssenkrupp Materials Services GmbH

katharina.nordmeyer@thyssenkrupp-materials.com

Tel: +49 173 2123850

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Primetals Technologies, Limited
A joint venture of Mitsubishi Heavy Industries and partners
Communications
Head: Gerlinde Djumlija

Chiswick Park, Building 11, 566 Chiswick High Road
W4 5YS London
United Kingdom

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With around 480 locations – 271 of them warehousing locations – in over 40 countries, **thyssenkrupp Materials Services** is the biggest mill-independent materials distributor & service provider in the western world. The wide-ranging capabilities offered by the materials experts enable customers to concentrate more on their individual core business and span two strategic areas: global materials distribution as a one-stop-shop – from steel, tubes and pipes, nonferrous metals and specialty materials to plastics and raw materials – and tailored services in the areas of materials management and supply chain management. An extensive omni-channel architecture offers 250,000 customers worldwide round-the-clock access to more than 150,000 products and services. A high-performance logistics system ensures that all deliveries are integrated smoothly into customer production processes on a just-in-time or just-in-sequence basis. Company website www.thyssenkrupp-materials-services.com